

TECHNICAL SHEET

SEFLOW HS CLEARCOAT

2K acrylic clear coat - HS "AIR"

2K Acrylic Clearcoat Hs "Air" with a long pot life. "Air Finishes" according to its fast curing in standard temperature. As pot life is around 1h 30' this clearcoat permit to make both spot repair and complete car. Easy to use finish, H59 gives high glossy finishes with high scratch resistant. Very good chemical resistance and yellowing resistance. Product rated as a "Special Topcoat" with VOC = 560 g/l, compliant with the limit for the category set by EC 2004/42

B) TECHNICAL DATA:

Composition	Hydroxylated acrylic resins
Specific weight	0,99 ± 0,03 kg/l
Available colours	Colourless
Safety data	See safety data sheet

C) SURFACE PREPARATION :



- * Solvent borne basecoat finishes
- * Water borne basecoat finishes

D) CAUTIONS:

- * The 2K acrylic clear coats must be protected from damp.
- * Respect correct reduction.
- * Do not utilize the product at temperatures below 5°C.
- * Store in a cool and dry place.

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E) PROCESSING:



2:1 C15-C16-c17 Pot life 1h 30'



10-15 % with D10-D11 thinner
16"-17" Ford 4 mm at 20°C.



1,2-1,3 mm 2,5-3,5 bar
2=45-55 microns



1,4-1,5 mm 3,5-5 bar
1-2=45-55 microns



10'-15' flash-off time depending on the temperature



at 23°C : Tacy free: 1 h. Polishable: 2h 30'
at 60°C : Time Dryng : 10'. Polishable : 30' after cooling.



10'-15' at 1 m.

F)TOOLS CLEANING:

* Use thinner for polyurethanes

G) RECOATING :

Technical indications and advices are based on our own experiences. We assure the perfect quality of products. However, being the utilization out of our control, we assume no responsibility on the results obtained